Engineered by





# AC microLine® 1500

DOUBLE-SIDE BATCH PROCESSING MACHINE



## **THREE PROCESSES – ONE MACHINE**



Designed for high-precision series processing of work pieces



Suited for fine grinding, lapping and polishing



Optimum surface quality, flatness, thickness tolerance and plane parallelism with tightest tolerances on the work piece

### TOP-OPTIONS FOR EVERY APPLICATION

enhancing surface quality



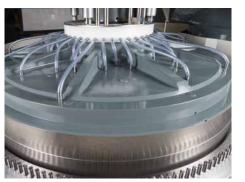


#### HIGHLIGHTS AC microLine®1500

- Fast and ergonomic loading and unloading
- Upper working wheel can swivel out for total access to the process area
- Extreme temperature stabilization over the tool surface
- User friendly, intuitive operation
- Excellent machining results and precision
- Low operating costs
- Individual process development
- Easy to maintain
- High-precise non-contact measuring control
- Powerful drive technology
- High-precise pneumatic load system
- High production reliability
- Stable cast iron base frame
- Siemens PLC Control and Siemens KP1200 Comfort Panel
- Remote maintenance solution RangeCare<sup>®</sup> via mobile communications or VPN



Integrated machine pan rinsing



Individual adjustable process media distribution



Contactless measuring control for highest switch-off accuracy

TECHNICAL DATA	AC microLine® 1500	
VERSION	F	L, P
Wheel diameter [mm]	1500/1554	1470 / 1554
Ring width [mm]	443/536	454.5 / 497
Max. load pressure [daN]	3000	1500
Upper/lower drive power [kW]	50	18
Upper/lower drive speed [rpm]	145	60
Center drive power [kW]	9	4
Center drive speed [rpm]	95	60
Outer drive power [kW]	./.	4.5
Outer drive speed [rpm]	./.	10
Working wheel cooling	wheel cooling	wheel cooling
Machine dimensions $[H \times W \times D]$ [mm]	2510 × 3560 × 2900	2510 × 3560 × 2900
Machine weight without switch cabinet [kg]	8200	8200
Max. work piece thickness [mm]	125	125
Max. work piece diameter [mm]	500	500

### **GET IN TOUCH WITH US TODAY** TOGETHER WE WILL FIND A SOLUTION FOR YOUR REQUIREMENTS

#### 10-2021 WE RESERVE THE RIGHT FOR TECHNICAL CHANGES!

#### LAPMASTER WOLTERS GMBH

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